

AMENDMENTS TO THE ABSTRACT

Please substitute the attached Abstract of the Disclosure for the one filed with the application.

ABSTRACT OF THE DISCLOSURE

A process for manufacturing a road-bound, horizontally fitted vehicle body with a roof unit having an outer skin and an inward facing ceiling, or an outer skin and an inward facing ceiling with a ceiling frame, whereby the roof unit is a unit ready for installation, and a basic structure having longitudinal frames, the ceiling and the outer skin along with the basic structure having joining configurations that mate with each other at mutual places for joining. The process includes the steps of introducing the roof unit containing the outer skin with joining configurations, the ceiling or the ceiling and the ceiling frame, in each case with fittings already mounted in place, through an opening between the longitudinal frames, bringing the roof unit into contact with corresponding, matching configuration points of the longitudinal frames by an upward movement and permanently jointing the roof unit there.